

Fig. 1

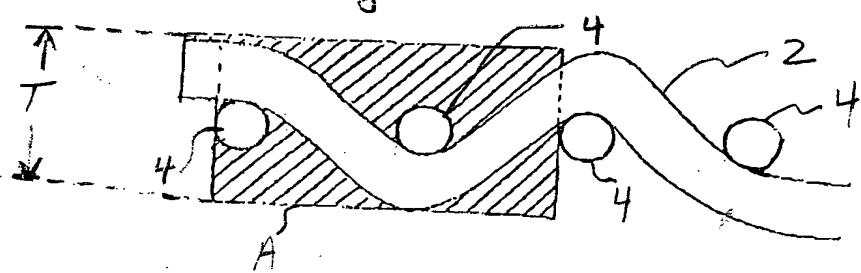
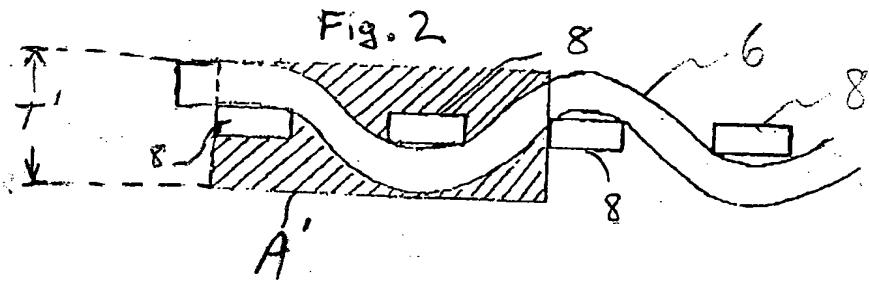


Fig. 2



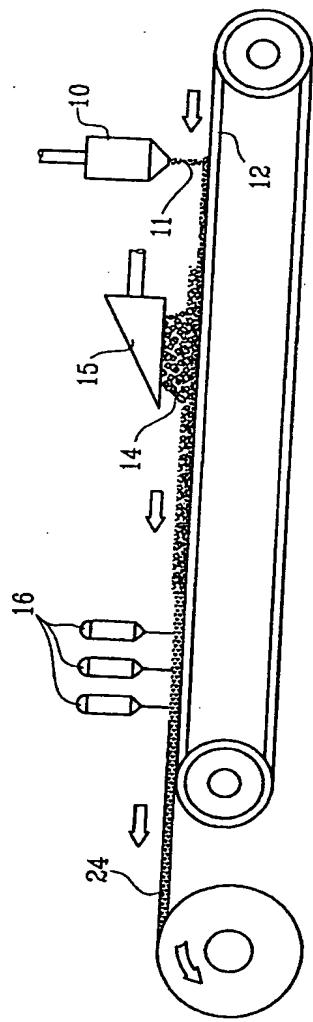
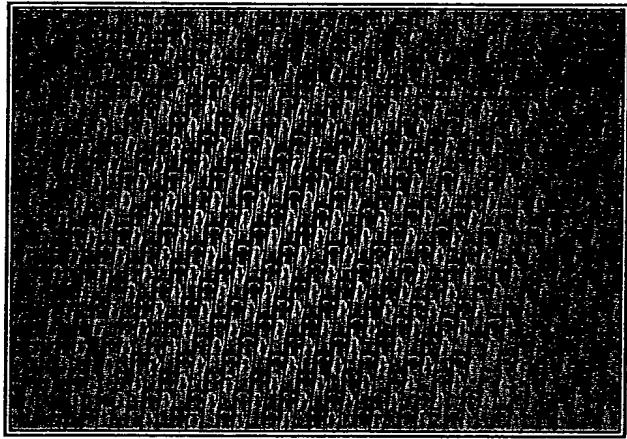
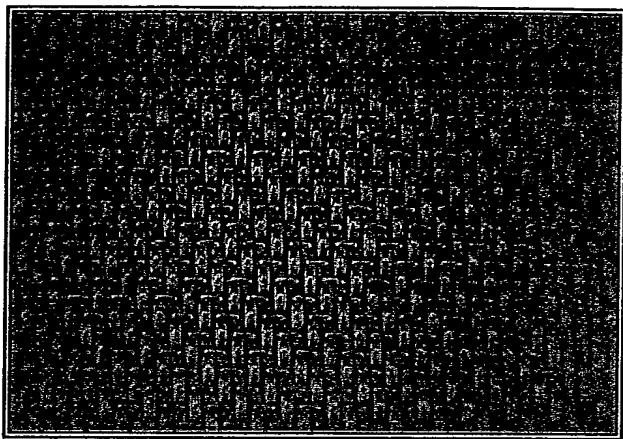


FIG. 3



Long Warp Knuckle Side
↑ machine direction ↑



Long Shute Knuckle Side
↑ machine direction ↑

Fig. 4A

Fig. 4B

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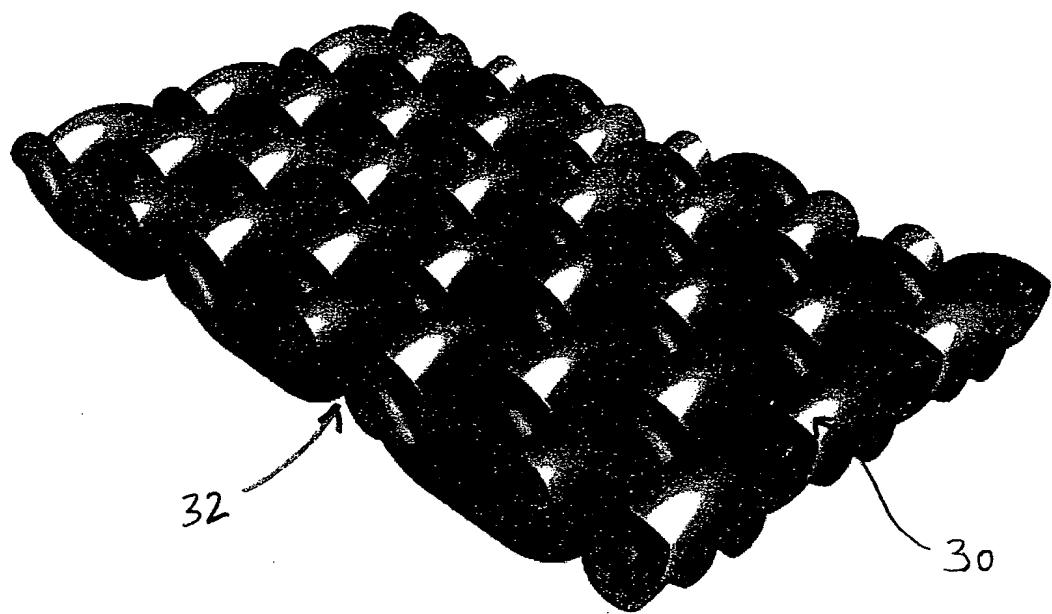
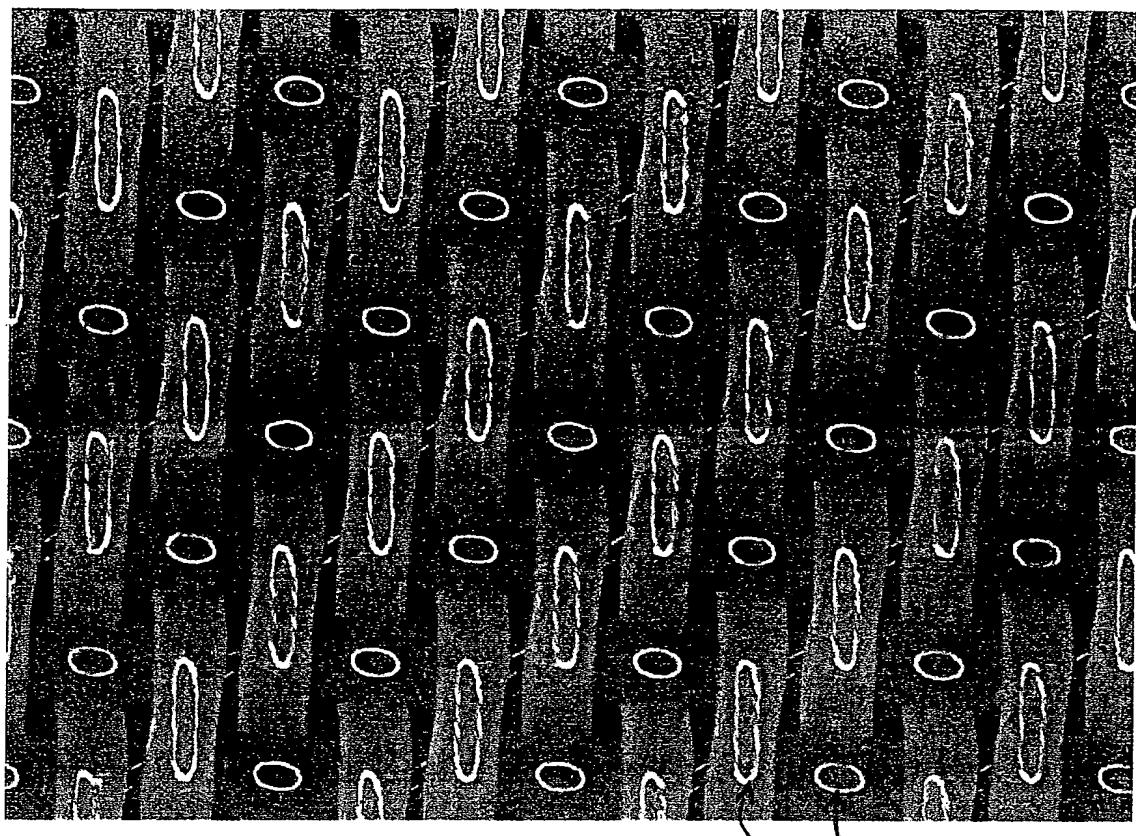


Fig. 5

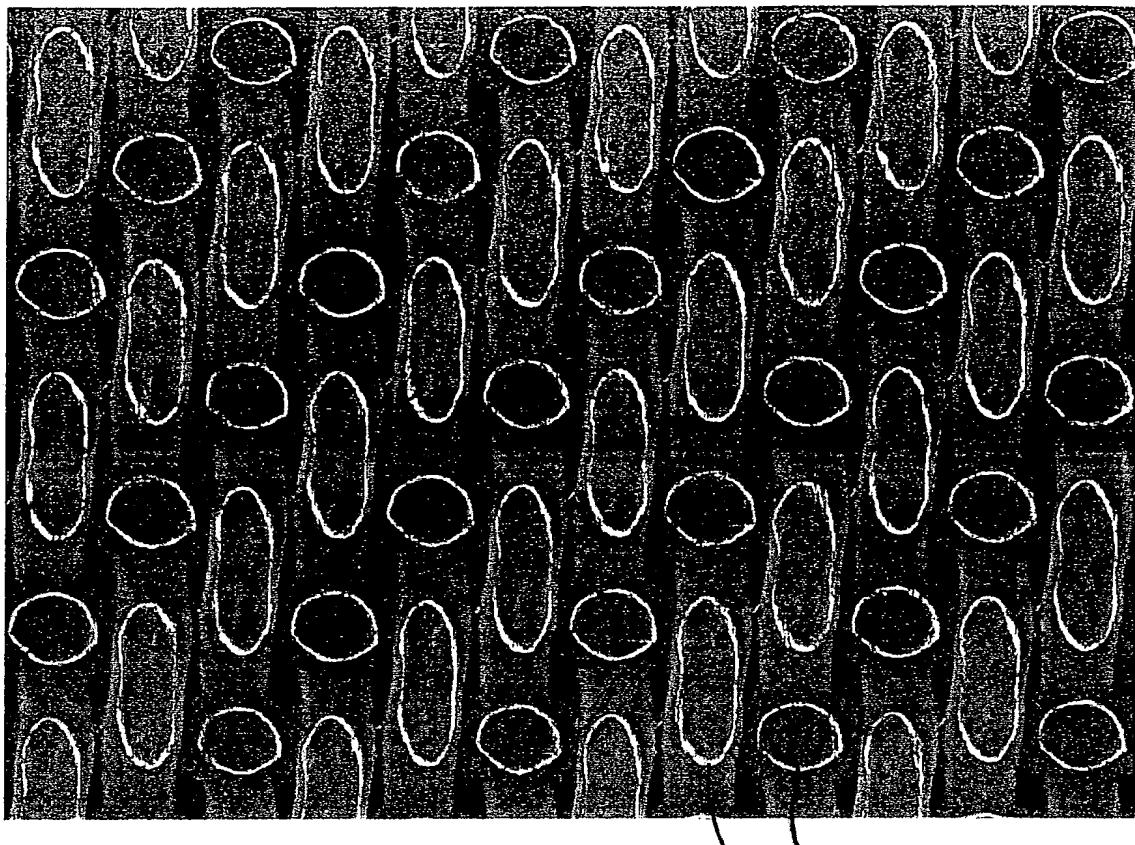
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Fig. 6

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36

Fig. 7

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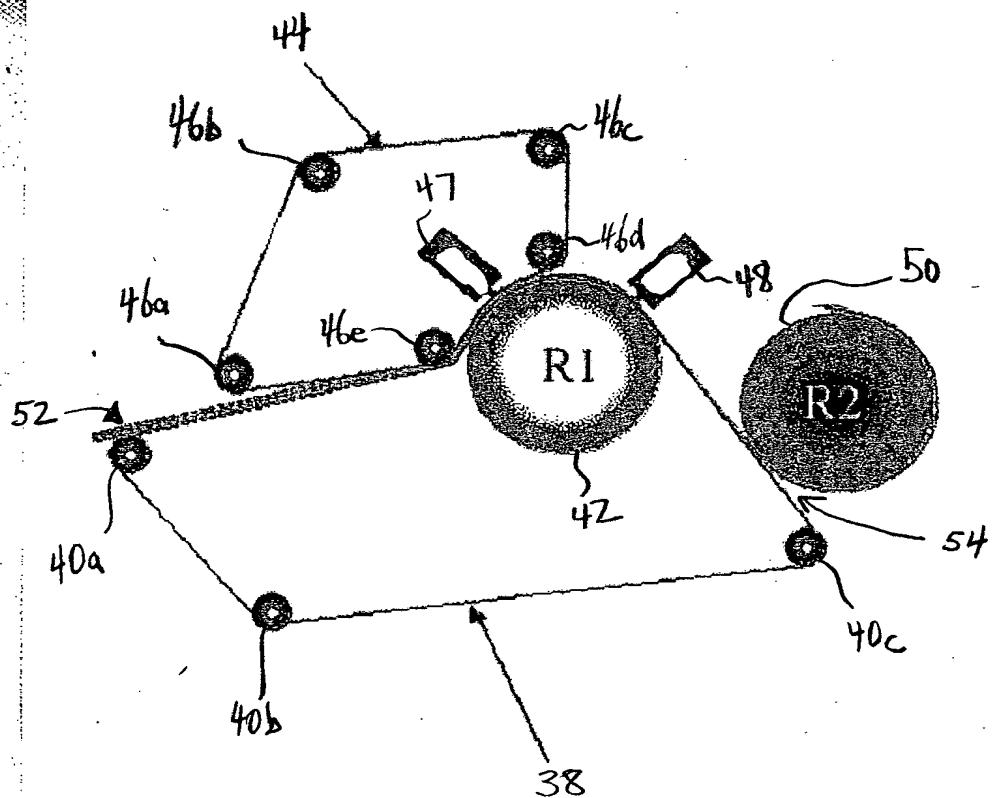


Fig. 8

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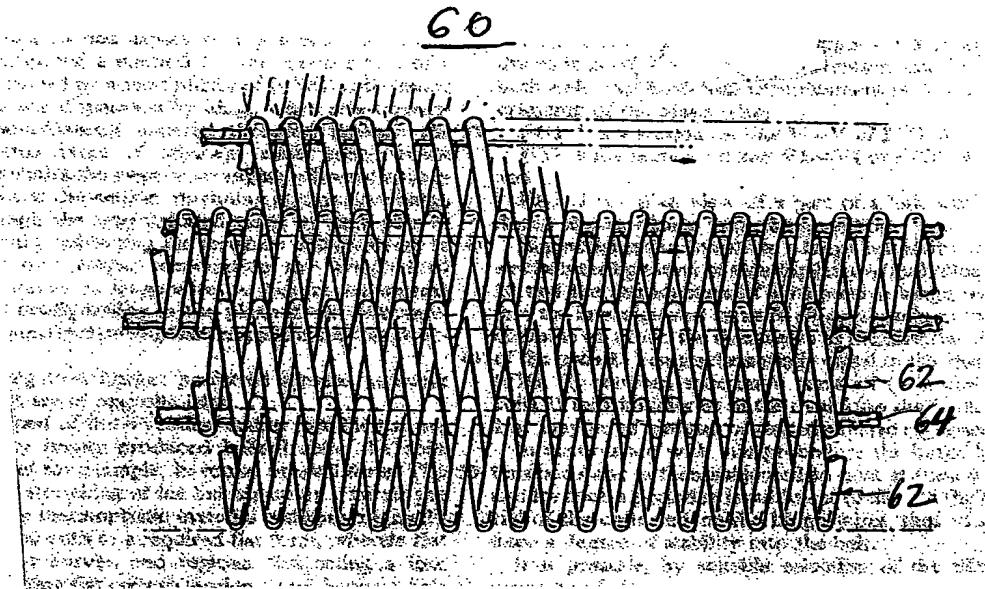


Fig. 9

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